



PRODUCT DATA SHEET
PROD. #700 SERIES
SIGNATURE SERIES
ALKYD SEMI-GLOSS ENAMEL



PRODUCT DESCRIPTION

Signature Series Alkyd Semi-Gloss Enamel is our finest quality alkyd semi-gloss enamel coating formulated for application to a variety of interior metal surfaces. It provides excellent coverage, offers exceptional leveling properties for a smooth finish, provides excellent durability and performance, and is easy to apply. Its rich semi-gloss finish offers excellent resistance to abrasion, chemical resistance, resists sagging, resists yellowing, is an excellent rust preventative coating, and offers excellent product versatility. **RUST PREVENTATIVE! FOR INTERIOR USE ONLY!**

PRODUCT FEATURES	PRODUCT USES	PERFORMANCE QUALITIES
Rich Semi-Gloss Finish Excellent Coverage Excellent Durability Abrasion Resistance Chemical Resistant Rust Preventative Product Versatility Easy To Apply	<i>Suitable for application to the following properly prepared surfaces;</i> INTERIOR METAL Doors, Furniture, Cabinets, Shelving, Appliances, Piping, Machinery, Aluminum, Galvanized Metal, Ferrous Metal, Etc.	Product Quality: Premium / Best Product Use: Interior Only Application Methods: Brush, Roller Cover, Airless Spray Product System: Solvent-Based Sheen: Semi-Gloss VOC Compliance: AIM, OTC Federal Standards: TT-E-508C, TT-E-001793 Class A MPI Standards: N/A

SURFACE PREPARATION

General: The entire surface area to be painted should be clean, dry, sound, and free from dirt, grease, oils, waxes, mildew and any other surface contaminants that may adversely affect the performance of this coating material.

- Remove any loose, scaling, cracked or peeling paint from previously painted surfaces by hand scraping, sanding, wire brushing or by power tool cleaning methods, such as electric sanders or grinders, etc.
- For metal surfaces, remove any loose rust, mill scale, rust deposits or white rust from metal surface by the same methods as described above.
- Repair/replace any damaged and/or delaminated surface areas with the proper patching and/or building materials. Allow all patching materials to dry thoroughly before application of paint coatings.
- Sand all rough paint edges smooth to adjacent surface area. Sand all glossy surfaces effectively to dull existing finish.
- Prime or spot prime all bare and/or new surface areas with Manufacturer's properly specified primer/sealer compatible to the surface type and before application of finish coating.

Mildew - Surface areas affected by mildew should be treated with a commercial mildew removal and/or wash product carefully following manufacturer's application and safety directions. Rinse thoroughly with clean water, and allow a minimum of 24 hours to dry thoroughly.

- WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and wet mop. Before you start, find out how you can protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-Lead, or log onto www.epa.gov/lead.

PRODUCT ANALYSIS DATA

PIGMENT: 35.62%

VEHICLE: 64.38%

MORE DETAILED PRODUCT ANALYSIS DATA IS AVAILABLE UPON REQUEST.

TECHNICAL DATA

- COLORS:** White & Tint Bases
700 White 701 Tint Base
702 Deep Base 703-A Accent Base
- TINTING:** Universal Colorants
- VEHICLE TYPE:** Alkyd
- VISCOSITY:** 82 KU ± 2
- FINISH:** Semi-Gloss
- FLASH POINT:** 107° F
- VOC:** Not to Exceed 400 g/l – 3.36 lb/gal (Meets AIM & OTC Standards)
- SOLIDS:** By Volume: 50.08% ± 2%
By Weight: 67.98% ± 2%
- COVERAGE:** 300 – 400 Sq. Ft. / Gal. (Depending on Application & Surface Porosity.)
- MIL FILM:** Estimated @ 350 Sq. Ft. / Gal.
Wet: 4.6 mils **Dry:** 2.3 mils
- DRY TIME:** (@ 70° F & 50% Relative Humidity)
To Touch: 4 – 6 Hours
Recoat: Overnight
- CLEAN UP:** Mineral Spirits
- THINNING:** Do Not Thin!

